

Date: Tuesday, 12/18/2007 10:46:21 AM
User: Kim Johnston

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 36403
Estimate Number : 12363
P.O. Number :
This Issue : 12/18/2007 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : SMALL / MED FAB
Previous Run : 34461

Drawing Name : TAIL LIGHT FAIRING

Part Number : D34846
Drawing Number : D3484 UNDER REVIEW
Project Number : N/A
Drawing Revision : D
Material :
Due Date : 1/20/2008

Qty: 1 Um: Each

Written By :
Checked & Approved By :
Comment : Est Rev: A New Issue 06-04-11 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S050 6061-T6 .050 Sheet



Comment: Qty.: 0.2904 sf(s)/Unit Total : 2.3234 sf(s)
6061-T6 .050 Sheet
(M6061T6S050)
Batch: 104186 B07-12-20

(10)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
Cut as per Dwg D3484

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Roll as per Dwg D3484

FF 08/09/24

(1)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 36403

Part Number: D34846

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/04

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

CALL

Pl 08-09-25

(X1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/30

Comment: FINAL INSPECTION/W/O RELEASE

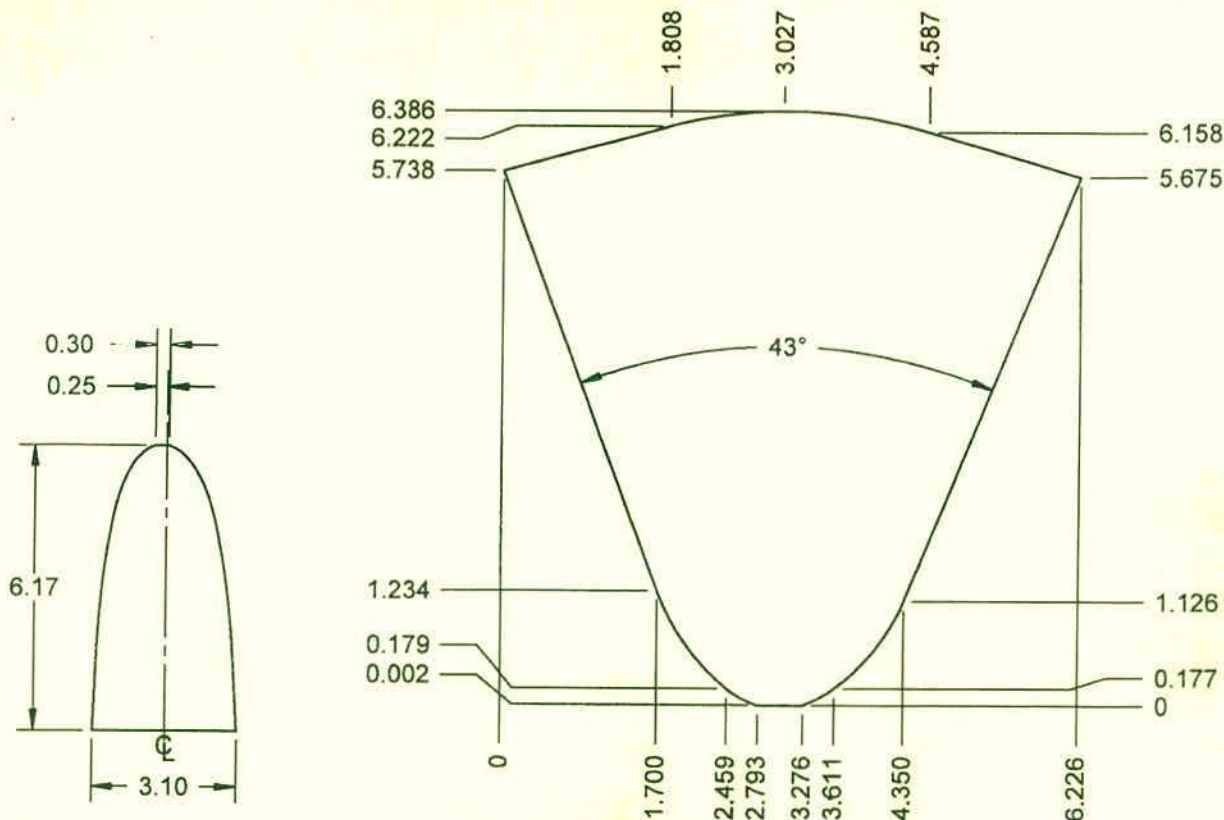
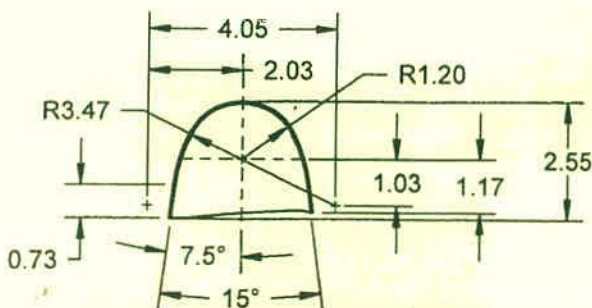
Job Completion



MF 08-09-26

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3484	REV. D SHEET 4 OF 4
DATE 06.06.22		TITLE TAIL LIGHT FAIRING	SCALE 1:4

**D3484-5F CONE FLAT PATTERN****D3484-5F CONE BENDING DETAIL (-6 R/H. OPPOSITE)
(MAKE FROM D3484-5F)****NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED

06.08.17 *#*

UNDER REVIEW

02.12.06 *#*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36403

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